

Technical Data Sheet

Formaterm[®] ABS/ASA

Product characteristics

- Good vacuum forming properties
- Excellent weather resistance
- Very high impact strength and stiffness

Product applications

- Vacuum forming industry
- Sanitary engineering

	Test method	Unit	Guideline Value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,03
Water absorption	DIN EN ISO 62	%	0,7
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	45
Elongation at break	DIN EN ISO 527	%	10
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2300
Notched impact strength	DIN EN ISO 179	kJ / m ²	35
Shore hardness	DIN EN ISO 868	scale D	75
Thermal properties			
Glass transition temperature	ISO 11357-3	°C	100
Thermal conductivity	DIN 52612-1	W / (m * K)	0,18
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	60 - 110
Service temperature, long term	Average	°C	-40 ... 75
Service temperature, short term (max.)	Average	°C	85 - 90
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	98
Electrical properties			
Dielectric constant	IEC 60250		3,40
Dielectric dissipation factor (10 ⁶ Hz)	IEC 60250		0,025
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 ¹⁵
Surface resistivity	DIN EN 62631-3-2	Ω	>10 ¹³
Dielectric strength	IEC 60243	kV / mm	20

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.